



D5194-1 DOUBLER

RELEASED

2015 APR 30

4P ECN 15-527

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.24 lbs
- 8) CUT PER D5194-1.DXF. NON-DIMENSIONED FEATURES CONTROLLED BY D5194-1.SLDPRT

APPROVED

A		NEW ISSUE		AK	14.11.20
REV.	DESCRIPTION			BY	DATE
DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AK				
CHECKED	RF	DRAWING NO.		REV. A	
MFG. APPR.	DD	D5194		SHEET 1 OF 1	
APPROVED	HS	TITLE		SCALE	
DE APPR.	DS	DOUBLER		NTS	
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